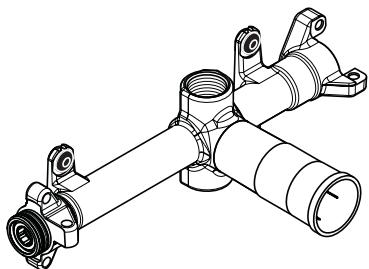


# AXOR

EN Installation / User Instructions / Warranty  
FR Instructions de montage / Mode d'emploi / Garantie  
ES Instrucciones de montaje / Manejo / Garantía



AXOR Starck  
10941181

## INSTALLATION

## ENGLISH

### TECHNICAL INFORMATION

Recommended water pressure	15 - 75 PSI
Max. water pressure	145 PSI
Recommended hot water temp.	120° - 140° F*
Max. hot water temp	176°F*

\* Please know and follow all applicable local plumbing codes when setting the temperature on the water heater.

### INSTALLATION CONSIDERATIONS

- / For best results, Hansgrohe recommends that this unit be installed by a licensed, professional plumber.
- / Please read over these instructions thoroughly before beginning installation. Make sure that you have all tools and supplies needed to complete the installation.

⚠ If installing with other components in the Starck Shower Collection, please plan your installation carefully. Read over the installation instructions for all components. IF YOU HAVE ANY QUESTIONS, PLEASE CONTACT HANSGROHE TECHNICAL SERVICE BEFORE BEGINNING INSTALLATION.

⚠ This rough is for use with Starck Shower Collection tub spout 10942XX1 (not included).

- / Please know and follow all applicable local plumbing codes regarding the mandatory air gap between the end of the spout and the flood level of the tub.
- / To prevent scald injury, the maximum output temperature of the shower valve must be no higher than 120°F (49°C). In Massachusetts, the maximum output temperature can be no higher than 112°F (44°C).
- / Keep this booklet and the receipt (or other proof of date and place of purchase) for this product in a safe place. The receipt is required should it be necessary to request warranty parts.

## FRANÇAIS

### DONNÉES TECHNIQUES

Pression d'eau recommandée	15 - 75 PSI
Pression d'eau maximum	145 PSI
Température recommandée d'eau chaude	120° - 140° F*
Température maximum d'eau chaude	176°F*

\* Vous devez connaître et respecter tous les codes de plomberie locaux applicables pour le réglage de la température du chauffe-eau.

### À PRENDRE EN CONSIDÉRATION POUR L'INSTALLATION

- / Pour de meilleurs résultats, Hansgrohe recommande que ce produit soit installé par un plombier professionnel licencié.
- / Veuillez lire attentivement ces instructions avant de procéder à l'installation. Assurez-vous de disposer de tous les outils et du matériel nécessaires pour l'installation.
- ⚠ Si vous procédez à cette installation avec d'autres composants de la gamme Starck Shower Collection, préparez-vous bien avant de commencer. Lisez les instructions d'installation de tous les composants. SI VOUS AVEZ DES QUESTIONS, Veuillez contacter l'assistance technique de HANGROHE AVANT DE COMMENCER L'INSTALLATION.
- ⚠ Cette pièce intérieure est conçue pour utilisation avec le bec de baignoire 10942XX1 de la gamme Starck Shower Collection (non compris).
- / Veuillez vous assurer de connaître et de respecter tous les codes de plomberie locaux applicables quant à l'intervalle d'air obligatoire entre l'extrémité du bec et le niveau de débordement de la baignoire.
- / Pour empêcher des blessures par ébouillantement, la température de sortie maximale du robinet de douche ne doit pas excéder 120°F (49°C). Au Massachusetts, la température de sortie maximale du robinet de douche ne doit pas excéder 112°F (44°C).
- / Conservez ce livret et le reçu (ou une autre preuve sur laquelle figurent la date et l'endroit de l'achat) pour ce produit dans un endroit sûr. Le reçu est requis si vous commandez des pièces sous garantie.

# ESPAÑOL

## DATOS TECNICOS

Presión recomendada en servicio	15 - 75 PSI
Presión en servicio max.	145 PSI
Temperatura recomendada del agua caliente	120° - 140° F*
Temperatura del agua caliente max.	176° F*

\* Debe conocer y cumplir todos los códigos locales aplicables para ajustar la temperatura del calentador de agua.

## CONSIDERACIONES PARA LA INSTALACIÓN

- / Para obtener mejores resultados, la instalación debe estar a cargo de un plomero profesional matriculado.
- / Antes de comenzar la instalación, lea estas instrucciones detenidamente. Asegúrese de tener las herramientas y los insumos necesarios para completar la instalación.

⚠ Si la instalación se realiza con otros componentes en la Starck Shower Collection, planifique la instalación cuidadosamente. Repase las instrucciones de instalación para todos los componentes. SI TIENE ALGUNA PREGUNTA, COMUNÍQUESE CON EL SERVICIO TÉCNICO DE HANSGROHE ANTES DE COMENZAR LA INSTALACIÓN.

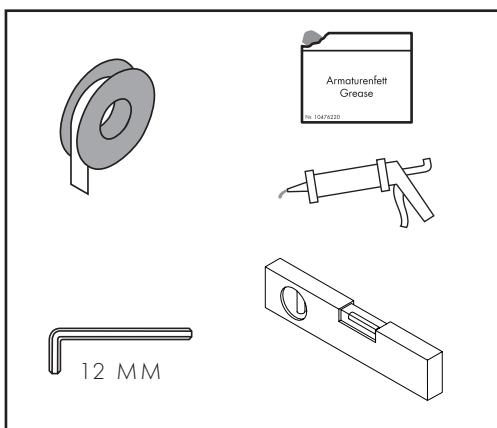
⚠ Esta pieza interior se usa con el surtidor de bañera 10942XX1 de la Colección de duchas Starck (no incluida).

/ Conozca y cumpla todos los códigos de plomería locales aplicables respecto del espacio de aire obligatorio entre el extremo del surtidor y el nivel de torrente de la bañera.

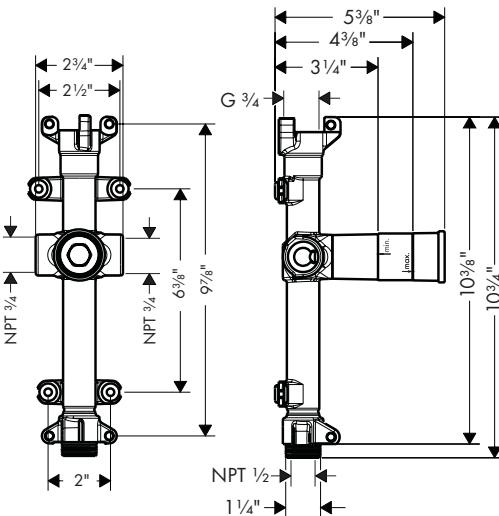
/ Para evitar escaldaduras, la máxima temperatura de salida de la válvula de la ducha no debe exceder los 120°F (49°C). En Massachusetts, la máxima temperatura de salida de la válvula de la ducha no debe exceder los 112°F (44°C).

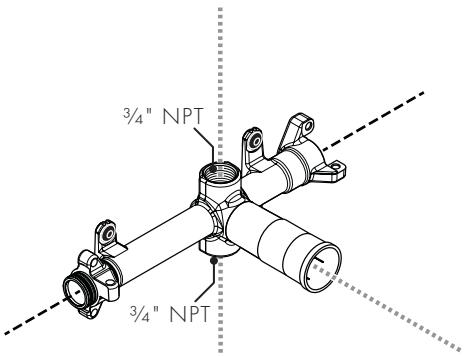
/ Mantenga este folleto y el recibo (u otro comprobante del lugar y fecha de compra) de este producto en lugar seguro. El recibo se requiere en caso de ser necesario solicitar piezas bajo garantía.

## TOOLS REQUIRED / OUTILS REQUIS / HERRAMIENTAS ÚTILES



AXOR Starck  
10941181





The inlets on this rough are the two  $\frac{3}{4}$ " NPT ports.

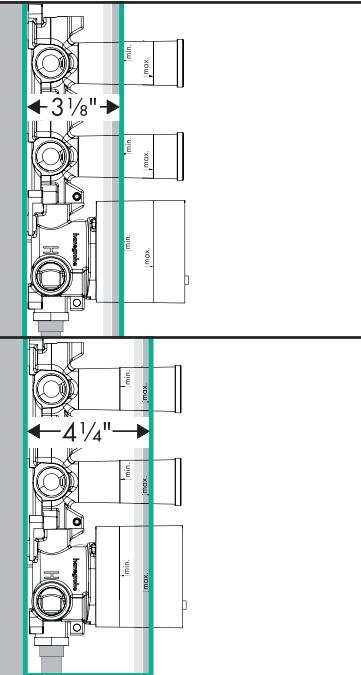
THE TWO END PORTS ARE NOT INLETS FOR THE ROUGH. These act as a "pass through" to allow water to flow to additional roughs in the AXOR Starck Shower System.

Les points d'entrée de cette pièce intérieure sont les orifices NPT de  $\frac{3}{4}$  po.

LES PORTS À DOUBLE ORIFICE NE SONT PAS LES POINTS D'ENTRÉE DE CETTE PIÈCE INTÉRIEURE. Ils permettent à l'eau de passer vers des pièces intérieures supplémentaires dans un système de douche AXOR Starck.

Las entradas en esta pieza interior son los dos orificios NPT de  $\frac{3}{4}$ ".

LOS DOS ORIFICIOS EXTREMOS NO SON LAS ENTRADAS PARA LA PIEZA INTERIOR. Estos actúan como una "salida directa" que permite que el agua circule a piezas interiores adicionales en el sistema de ducha AXOR Starck.



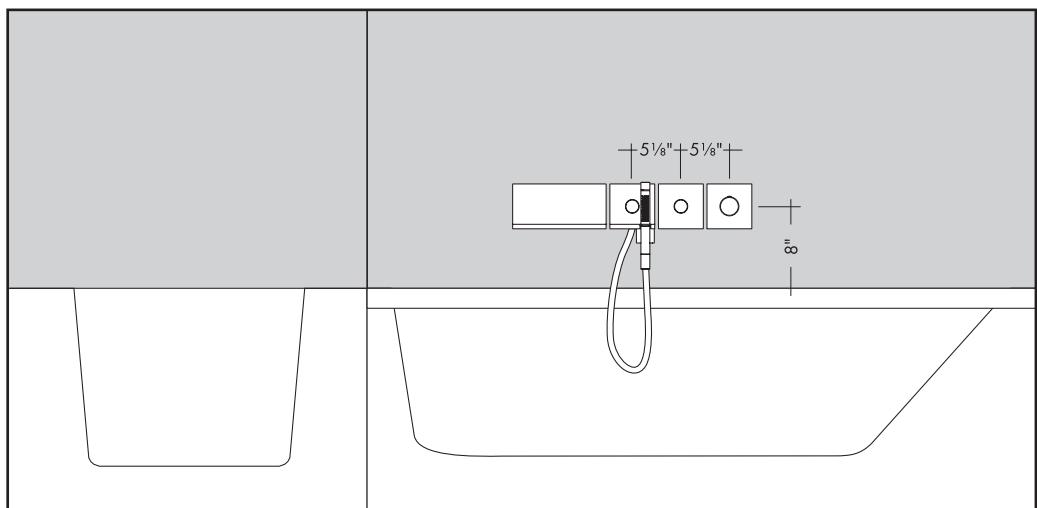
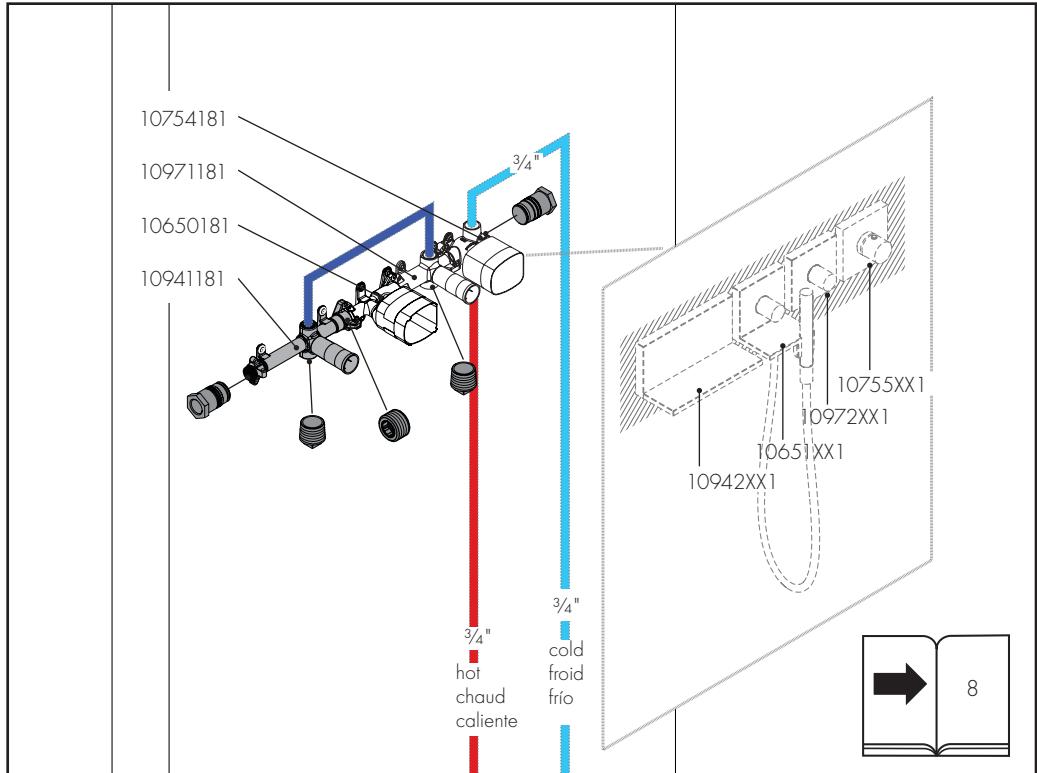
To insure correct fit of the trim, the outside surface of the finished wall must fall between the "min" and "max" lines on the plaster shield(s).

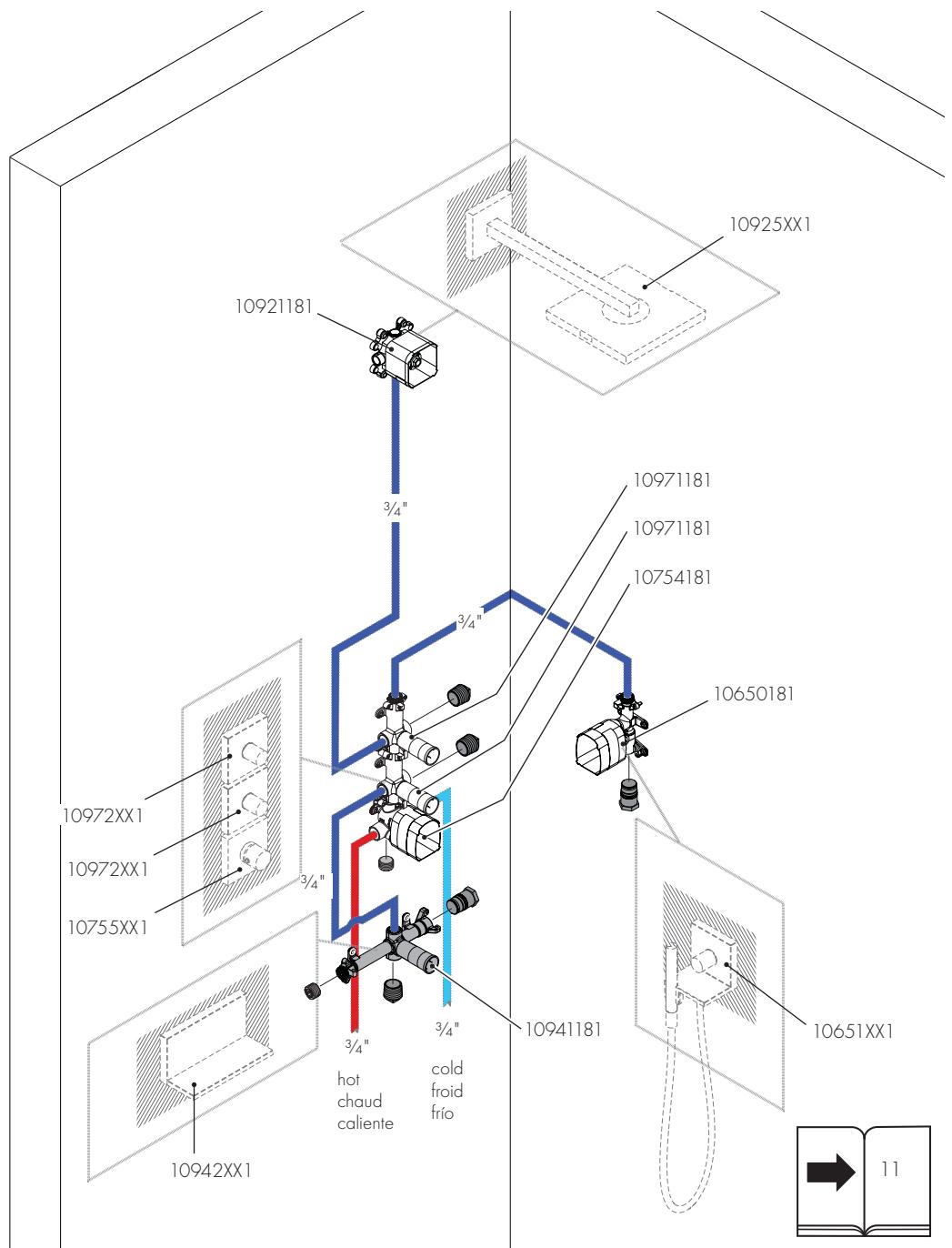
Pour que la garniture s'ajuste de façon adéquate, la surface extérieure du mur fini doit se situer entre les marques « min » et « max » figurant sur le(s) protecteur(s) de plâtre.

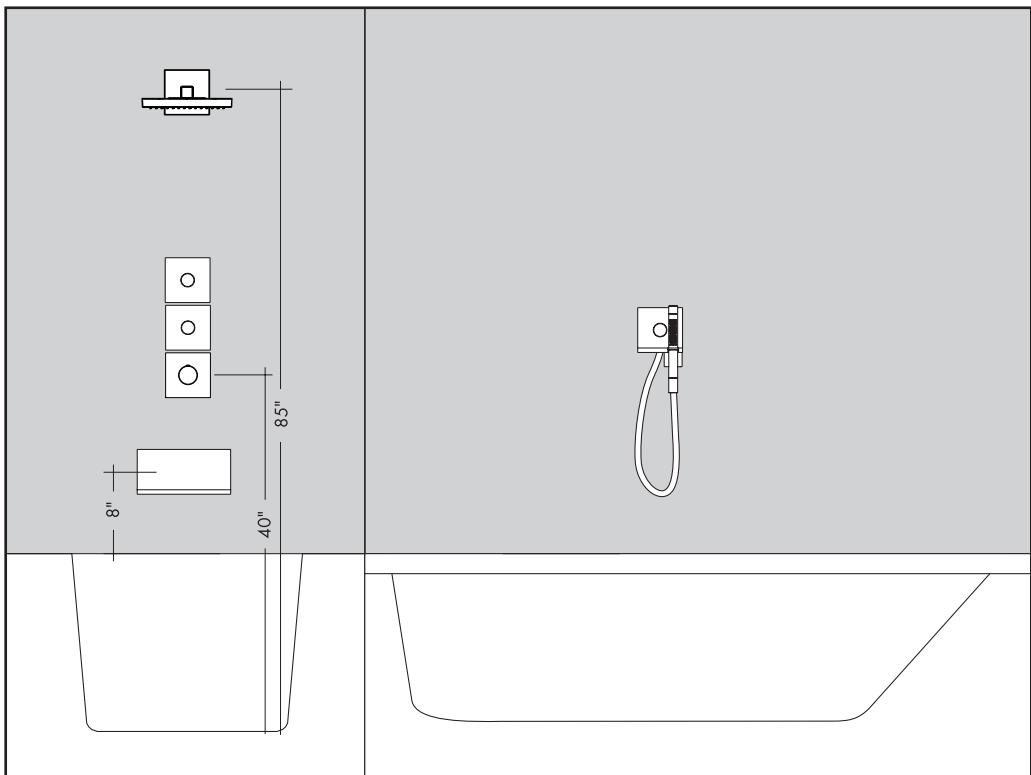
Para que la pieza exterior ajuste correctamente, la superficie externa de la pared terminada debe quedar entre las líneas de mínimo y máximo de los protectores de yeso.

INSTALLATION SUGGESTIONS / SUGGESTIONS D'INSTALLATION / SUGERENCIAS  
PARA LA INSTALACIÓN

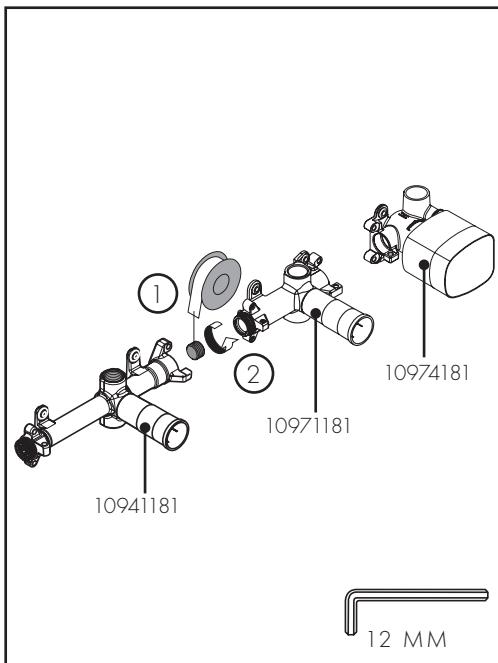
MANIFOLD INSTALLATION







# MANIFOLD INSTALLATION / INSTALLATION DU COLLECTEUR / INSTALACIÓN DEL COLECTOR



This rough can be installed in a manifold with other elements of the AXOR Starck Shower System.

Install a volume control valve between the thermostatic mixing valve and the tub spout.

If no volume control valve is installed beyond the 10941181 rough, install the plug to prevent standing water.

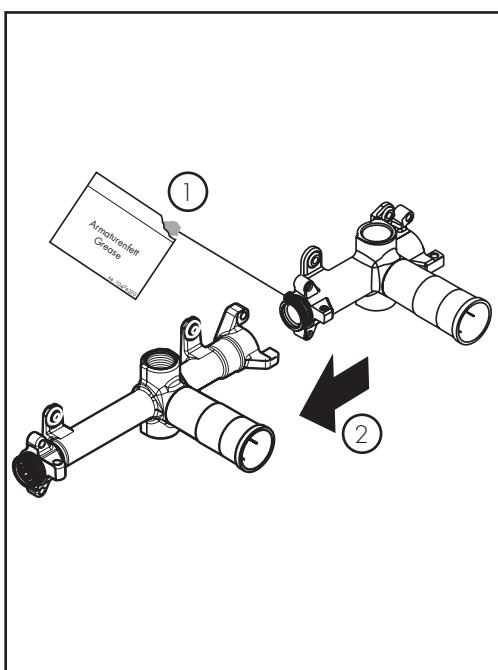
Cette pièce intérieure peut être installée dans un collecteur avec d'autres composants d'un système de douche AXOR Starck. Installez un régulateur de débit entre le mélangeur thermostatique et le bec de baignoire.

S'il n'y a pas de régulateur de débit au-delà de la pièce intérieure 10941181, installez le bouchon pour prévenir l'eau stagnante.

Esta pieza interior puede instalarse en un colector con otros elementos del Sistema de ducha AXOR Starck.

Instale una válvula de control de volumen entre la válvula mezcladora termostática y el surtidor de la bañera.

Si no hay una válvula de control de volumen instalada fuera de la pieza interior 10941181, instale el conector para evitar el estancamiento de agua.



Lightly grease the o-rings on the male end of one of the elements.

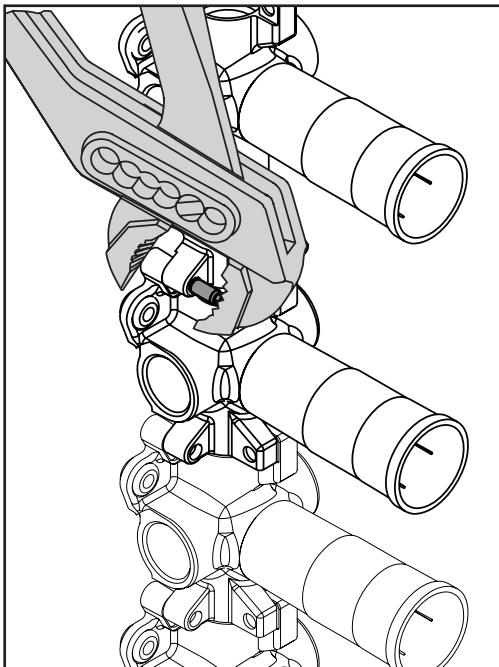
Slide the male end of one element into the female end of another element.

Graissez légèrement les joints toriques à l'extrémité mâle de l'un des composants.

Insérez l'extrémité mâle d'un composant dans l'extrémité femelle d'un autre composant.

Engrase ligeramente los retenes anulares en el extremo macho de uno de los elementos.

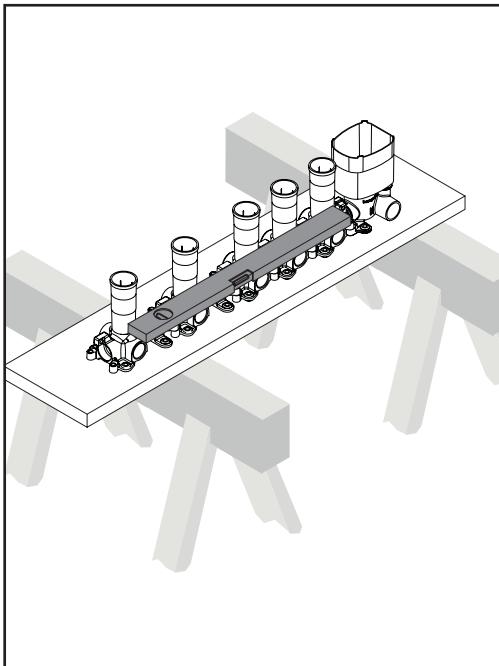
Deslice el extremo macho de un elemento en el extremo hembra de otro elemento.



Push the dowel pins into place.

Poussez la goupille en place.

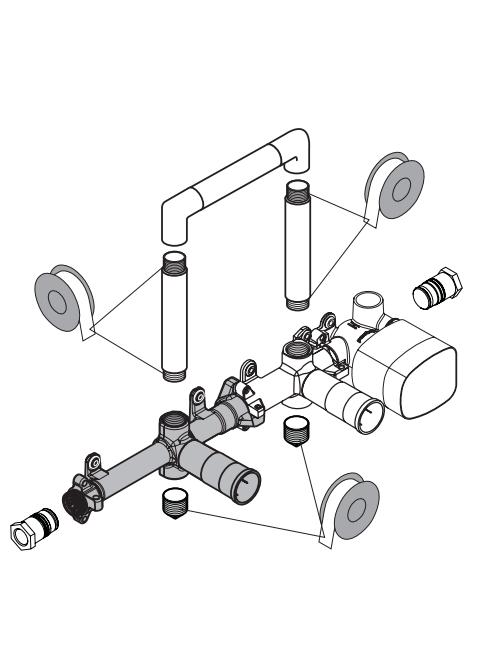
Coloque los pasadores del taco en su lugar.



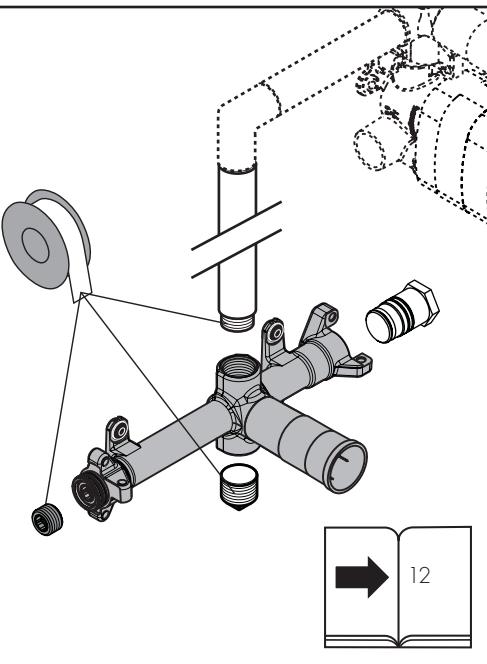
Make sure that the manifold is level.

Assurez-vous que le collecteur est de niveau.

Asegúrese de que el colector quede nivelado.



Use  $\frac{3}{4}$ " pipe to connect outlet port of the volume control valve to the inlet port of the tub spout.



À l'aide d'un tuyau de  $\frac{3}{4}$  po, connectez le régulateur de débit à l'orifice d'arrivée du bec de baignoire.

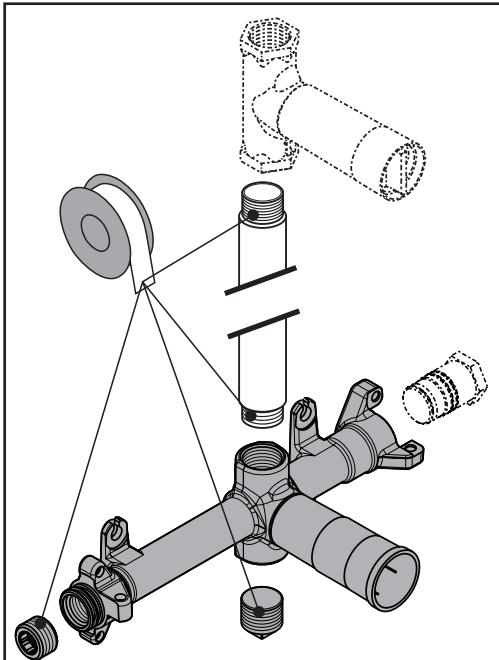
Use el tubo de  $\frac{3}{4}$ " para conectar el orificio de salida de la válvula de control de volumen al orificio de entrada del surtidor de la bañera.

Plug all unused ports.

Bouchez tous les orifices non utilisés.

Tape todos los orificios sin usar.

## FREE INSTALLATION / MONTAGE LIBRE / INSTALACIÓN LIBRE



Connect the rough to the volume control using  $\frac{3}{4}$ " pipe.

Plug the unused ports.

---

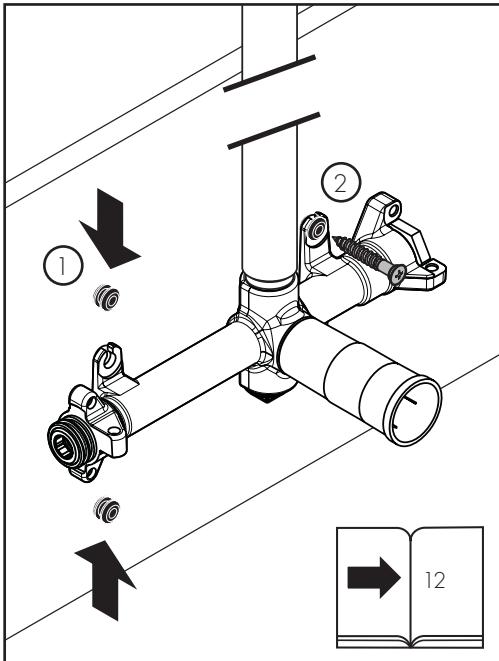
Connectez la pièce intérieure au régulateur de débit à l'aide d'un tuyau de  $\frac{3}{4}$  po.

Bouchez les orifices non utilisés.

---

Conecte la pieza interior al control de volumen utilizando el tubo de  $\frac{3}{4}$ ".

Tape los orificios sin usar.



Install the noise reducers.

Connect the valve to a header board.

---

Installez les atténuateurs de bruit.

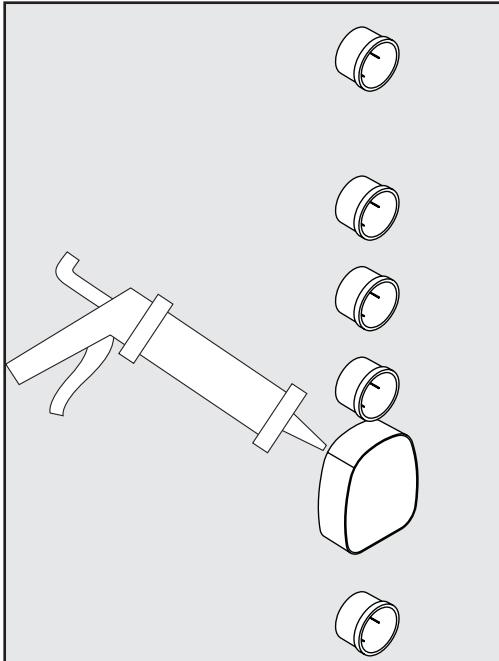
Connectez le régulateur à un panneau.

---

Instale los reductores de ruido.

Conecte la válvula a un panel de cabezal.

## ALL INSTALLATIONS / TOUS LES INSTALLATIONS / TODOS LOS INSTALACIONES



Install the sheetrock or green board.

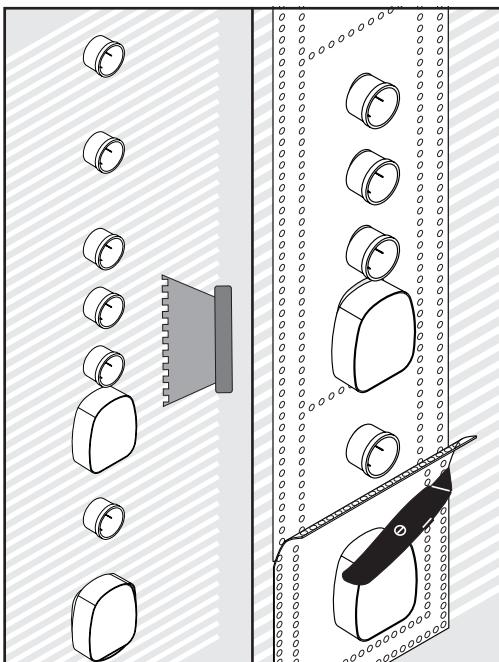
Seal the sheetrock around the plaster shields using waterproof sealant.

Installez le panneau de plâtre ou la céramique.

Scellez le panneau autour des protecteurs de plâtre à l'aide d'un agent d'étanchéité.

Instale el panel de yeso o el panel verde.

Selle el panel de yeso alrededor de los protectores de yeso con un sellador impermeable.



Spread adhesive around the plaster shields.

Install the gaskets.

Trim the gaskets if necessary.

Appliquez un adhésif autour des protecteurs de plâtre.

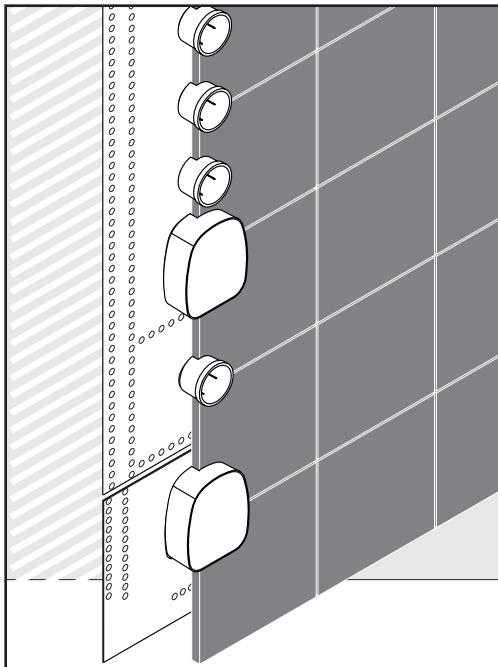
Installez les joints.

Égalisez les joints au besoin.

Distribuya adhesivo alrededor de los protectores de yeso.

Instale las juntas.

Recorte las juntas, de ser necesario.



Install the finished wall surface.

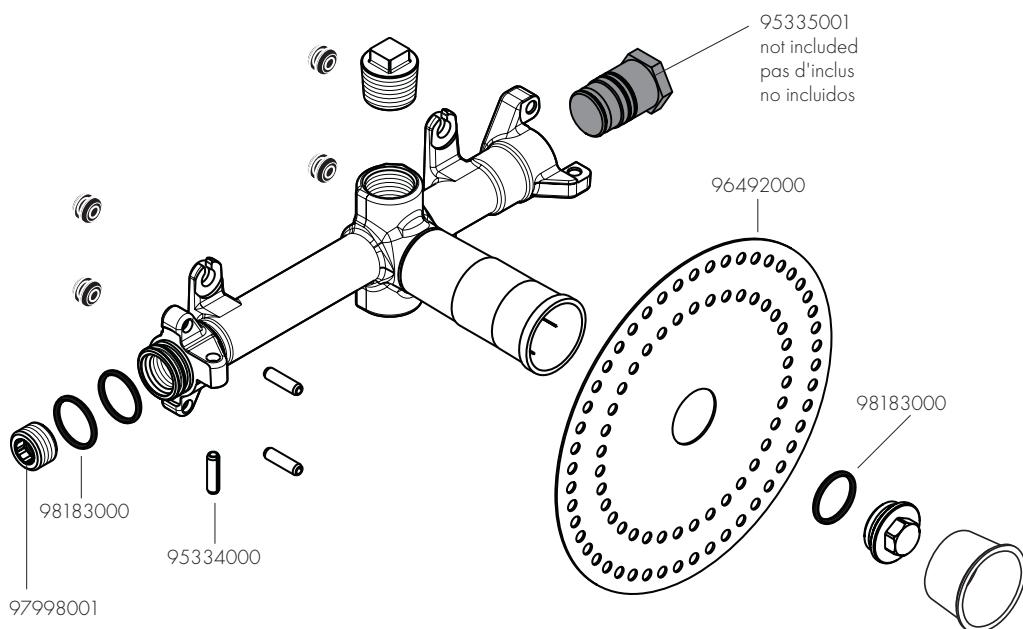
---

Installez la surface de finition du mur.

---

Instale la superficie de la pared terminada.

REPLACEMENT PARTS / PIÈCES DÉTACHÉES / REPUESTOS



# HANSGROHE, INC. LIMITED WARRANTY

Offering our customers the highest quality at all times is a fundamental part of the Hansgrohe, Inc. company philosophy. We offer consumers a limited warranty on our hansgrohe® and AXOR® branded products.

This warranty is limited to products manufactured by Hansgrohe, Inc. that are purchased from a Hansgrohe, Inc. authorized seller by a consumer in the United States or Canada after September 1, 2019, and installed in either the United States or in Canada.

## WARRANTY

Hansgrohe, Inc. warrants to the original consumer purchaser that hansgrohe and AXOR products will be free from defects in material and workmanship for as long as the original consumer purchaser owns both the product and the home in which the product was originally installed. For commercial purchasers, the warranty period is (a) one (1) year for hansgrohe products and (b) five (5) years for AXOR products, in each case from the date of purchase. The warranty period for products in the Rubbed Bronze, Matte Black and Matte White finishes are three (3) years from the date of purchase. This warranty is non-transferable.

## WHAT WE WILL DO

Hansgrohe, Inc., at its option, will replace any product or part of the product that proves defective in workmanship and/or material, under normal installation, use, service and maintenance. If Hansgrohe, Inc. is unable to provide a replacement part or product and repair is not practical or cannot be made in timely fashion, Hansgrohe, Inc. may elect to refund the purchase price in exchange for the return of the defective product. REPAIR OR REPLACEMENT [OR, IN LIMITED CIRCUMSTANCES, REFUND OF THE PURCHASE PRICE] AS PROVIDED UNDER THIS LIMITED WARRANTY IS THE EXCLUSIVE REMEDY OF THE PURCHASER.

## WHAT IS NOT COVERED BY THE WARRANTY

Because Hansgrohe, Inc. is unable to control the quality of hansgrohe or AXOR products sold by unauthorized sellers, unless otherwise prohibited by law, this warranty does not cover hansgrohe or AXOR products purchased from unauthorized sellers. Authorized sellers can be found on hansgrohe and AXOR branded websites.

Labor and other expenses for disconnection, deinstallation, or return of the product for warranty service (including but not limited to proper packaging and shipping costs), or for installation or reinstallation of the product are not covered by this warranty.

Hansgrohe, Inc. shall not be liable for any damage to the product resulting from

- reasonable wear and tear
- outdoor use
- misuse (including use of the product for an unintended application)
- freezing water
- excessive water pressure
- pipe corrosion in the home in which the product is installed
- abuse, neglect or improper or incorrectly performed installation, maintenance or repair, including the use of abrasive or caustic cleaning agents or "no-rinse" cleaning products.

This warranty does not cover: (i) accessories, connected materials and products, or related products not manufactured by Hansgrohe, Inc. (ii) any hansgrohe or AXOR product sold for display purposes or (iii) hansgrohe or AXOR products purchased from unauthorized sellers.

## WHAT YOU MUST DO TO OBTAIN WARRANTY SERVICE OR INFORMATION

Contact your retailer, or contact Technical Service at:

Hansgrohe, Inc.  
1492 Bluegrass Lakes Parkway  
Alpharetta, GA 30004  
Toll-free 800-334-0455

In requesting warranty service, you will need to provide:

1. The sales receipt or other evidence of the date and place of purchase.
2. A description of the problem.
3. Delivery of the product or the defective part, postage prepaid and carefully packed and insured, to:

Hansgrohe, Inc.  
1492 Bluegrass Lakes Parkway  
Alpharetta, GA 30004  
Toll-free 800-334-0455

When warranty service is completed, any repaired or replacement product or part will be returned to you postage prepaid.

REVISED SEPTEMBER 1, 2019.

**LIMITATION ON DURATION OF IMPLIED WARRANTIES:** Some States do not allow limitations on how long an implied warranty lasts, so the below limitations may not apply to you. TO THE MAXIMUM EXTENT PERMITTED BY APPLICABLE LAW, ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE, IS LIMITED TO THE STATUTORY PERIOD OR THE DURATION OF THIS WARRANTY, WHICHEVER IS SHORTER.

**LIMITATION OF SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES:** Some States do not allow the exclusion or limitation of incidental or consequential damages, so the below limitations and exclusions may not apply to you. TO THE MAXIMUM EXTENT PERMITTED BY APPLICABLE LAW, THIS WARRANTY DOES NOT COVER, AND HANSGROHE, INC. SHALL NOT BE LIABLE FOR, ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING LABOR CHARGES TO REPAIR, REPLACE, INSTALL OR REMOVE THIS PRODUCT), WHETHER ARISING OUT OF BREACH OF ANY EXPRESS OR IMPLIED WARRANTY, BREACH OF CONTRACT, TORT, OR OTHERWISE. HANSGROHE, INC. SHALL NOT BE LIABLE FOR ANY DAMAGE TO THE PRODUCT RESULTING FROM REASONABLE WEAR AND TEAR, OUTDOOR USE, MISUSE (INCLUDING USE OF THE PRODUCT FOR AN UNINTENDED APPLICATION), FREEZING WATER, EXCESSIVE WATER PRESSURE, PIPE CORROSION IN THE HOME IN WHICH THE PRODUCT IS INSTALLED, ABUSE, NEGLECT OR IMPROPER OR INCORRECTLY PERFORMED INSTALLATION, MAINTENANCE

# AXOR

OR REPAIR, INCLUDING THE USE OF ABRASIVE OR CAUSTIC CLEANING AGENTS OR "NO-RINSE" CLEANING PRODUCTS.

**NOTICE TO RESIDENTS OF THE STATE OF NEW JERSEY:** The provisions of this warranty, including its limitations, are intended to apply to the fullest extent permitted by the laws of the State of New Jersey.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

## PRODUCT INSTRUCTIONS AND QUESTIONS

Upon purchase or prior to installation, please carefully inspect your product for any damage or visible defect. Prior to installing, always carefully study the enclosed instructions on the proper installation and the care and maintenance of this product.

If you have questions at any time about the use, installation or performance of your product, or the Limited Warranty, please write us or call us toll-free at 800-334-0455.

AXOR / Hansgrohe, Inc.  
1490 Bluegrass Lakes Parkway  
Alpharetta, GA 30004  
Tel. 800-334-0455  
Fax 770-889-1783

[axor-design.com](http://axor-design.com)